



Headend Operations Best Practices

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Good Habits are not Brand Specific

Findings from 2006-2007 Arris CADANT C4 CMTS audit.

Results and procedures are widely applicable to most Head-End equipment.



Best Practices: Applying real world lessons to the C4 CMTS maintenance and operations activities

- The C4 CMTS has required operating conditions specified in user documentation.
 - These are the min/max operating conditions
 - Some aspects of maintenance and operation procedures are suggested
- ARRIS understands that customers develop their own internal procedures for maintenance
 - We want to augment these procedures based on:
 - Our experiences with working with different customers
 - The best recommendations of our design team
- “Best Practices” are offered as a set of suggestions for C4 CMTS maintenance and operations

Case studies – lessons learned

- ARRIS recently analyzed the operation of C4's in different regional areas.
- The analysis consisted of several elements:
 - headend site visits by an ARRIS Technical Support engineer
 - The CMTS configurations were audited for anomalies
 - Trend analysis was applied to recent reported problems to gain a historical perspective
- Insights gained from this process can be re-used by the C4 CMTS users community

ARRIS is grateful for the opportunity to analyze these in-service CMTSs

Data Collection



- The data included the following categories:
 - Proper ventilation and environmental operating conditions
 - Grounding, ESD handling and Power
 - Proper Module (front cards) and Physical Interface Card (PIC) installation
 - Proper installation of the Power Conditioning Modules and fan trays
 - Minimizing noise from RF terminations
 - Alarm indicators
 - Regularly scheduled maintenance activities




Proper ventilation and environmental operating conditions

- Proper ventilation
 - Fans upgraded for 2D/12U CAM operation
 - Improper ventilation due to a dirty air-filter or obstruction
- Environmental operating conditions
 - Headend equipment placement
 - Temperature and humidity control
 - Limiting exposure to dust and other foreign particles




Grounding, ESD handling and Power

- Grounding
 - Chassis ground wire locations
- ESD handling
 - Anti-static packaging
 - ESD wrist strap ports on the C4 CMTS
- Power
 - Power Conditioning Modules (PCMs)
 - Power Supply Units
 - Power Cabling



Proper Module (front cards) and Physical Interface Card (PIC) installation

- Module (front cards) seating
 - Proper track alignment
 - Use of ejector levers with locking tabs
- Physical Interface Card (PIC) seating
 - Proper track alignment
 - Use of ejector levers with locking tabs
- Filler cards



Proper installation of the Power Conditioning Modules and fan trays

- Power Conditioning Modules (PCMs)
 - Improper use of PCM handle
 - Power cabling placement
 - Power supply strain relief brackets
- Fan trays
 - Proper shipping
 - Tray insertion precautions
 - Alarm indicators



Minimizing noise from RF terminations

- Module and PIC RF ports
 - Proper Connection Termination
 - Capping unused RF ports
 - Proper tightening of the RF ports
 - Do not over-tighten cables
- RF cable condition and placement
 - Checking for damage to insulation and shielding

Alarm indicators

- Power alarms
 - General power alarm levels through top panel flap
 - Specific power fuse alarms for “A” and “B” sides under the top panel flap
 - Per power distribution branch fuse
- Fan alarms
 - LEDs on fan trays to indicate faults on either of the two fans (front and rear) in the tray
- Module alarms
 - Module Power LEDs
 - Module Out of Service LEDs
 - Module Alarmed LEDs (SCMs only)

Regularly scheduled maintenance activities

- Air filter replacement interval
 - Every 3 months or less depending on conditions at the headend
- Softswitch testing for the control complex coordinated with the next level of support
 - Verifies duplex operation (if configured)
- CAM sparing testing coordinated with the next level of support
 - Verifies continued service during a single card fault (if configured)

Blatant Plug: Ask Arris Website

- Ask Arris

- Common facts and procedures can be found 24x7.
- The “Ask ARRIS” capability exists to access information and if needed automatically open an incident with an ARRIS support engineer for further investigation.
- Incidents can be viewed, updated and closed.
- Note: A valid ARRIS service contract is required to get full access to the “Ask ARRIS” tool.





Q&A / Wrap-up

- Thanks for your time